

CERATIZIT

MaxiMill 274

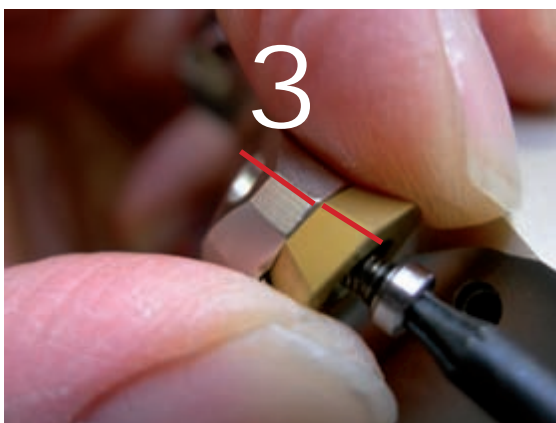
Clamping the insert



1
Place the screw into the hole of the insert.



2
Push insert and screw into the insert pocket.
Tighten the screw slightly.



3
Align the face of the tool with the clearance face of the insert.



4
Tighten the screw.
Position the screwdriver along the centreline of the screw.



5
Use a torque screwdriver with 1.6 Nm/14.2 in.lbs.:
DMSD 1,6Nm/SORT 08IP

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